

# Weller Technology Co., Limited PRESENTATION





## **Contents**

- Company Profile
- Business Introduction —— PCB Assembly
- Business Introduction —— PCB Fabrication
- Business Introduction Components Sourcing
- Business Introduction Mold Injection Service



#### Who We Are?

#### Located in Shenzhen, China

15+ Year's Experience and Knowledge in PCB Manufacturing

6+ Year's Experience in PCB Assembly Field with 4 SMT Lines and 200 People

Direct Manufacturing Service Not A Broker.

Have Been Working with European and American Customers Since 2003



#### What We Do?

PCB Fabrication (2-50 Layers, Prototype to Mass Volume)

PCB Assembly (BGA and QFN Assembly, Fine Pitch Components Insertion)

Components Sourcing (Cost Down by BOM Optimizing and 100% Original Brand)

Mold Injection (Plastic Injection Molding, Metal Stamping Service)

**Combined Strength, Turnkey Solution** 



# Who Working With Us?

#### **Cooperation Partners**



































## **Business Introduction**

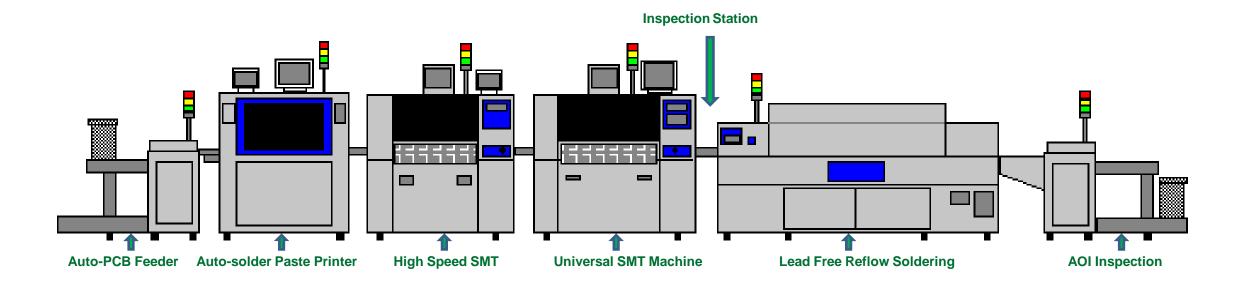
# **PCB** Assembly



- SMT And Through-Hole Assembly
- Fine Pitch Component Insertion
- Lead-Free Assembly
- BGA And QFN Assembly
- One-Stop PCB Assembly
- ◆ BGA X-Ray Inspection
- Prototype PCB Assembly
- Automated Optical Inspection
- PCB Assembly In Low Volumes
- PCB Testing For Functionality

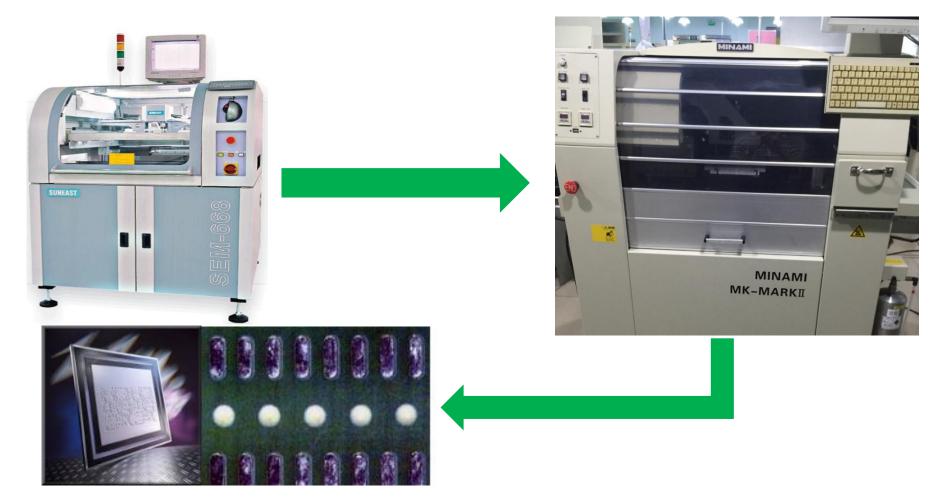


#### Completely Auto-Assembly Process





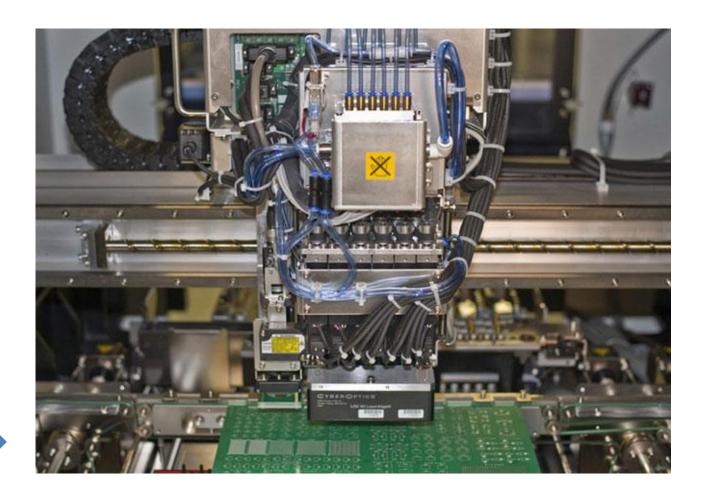
#### **Crucial Equipment of PCB Assembly**





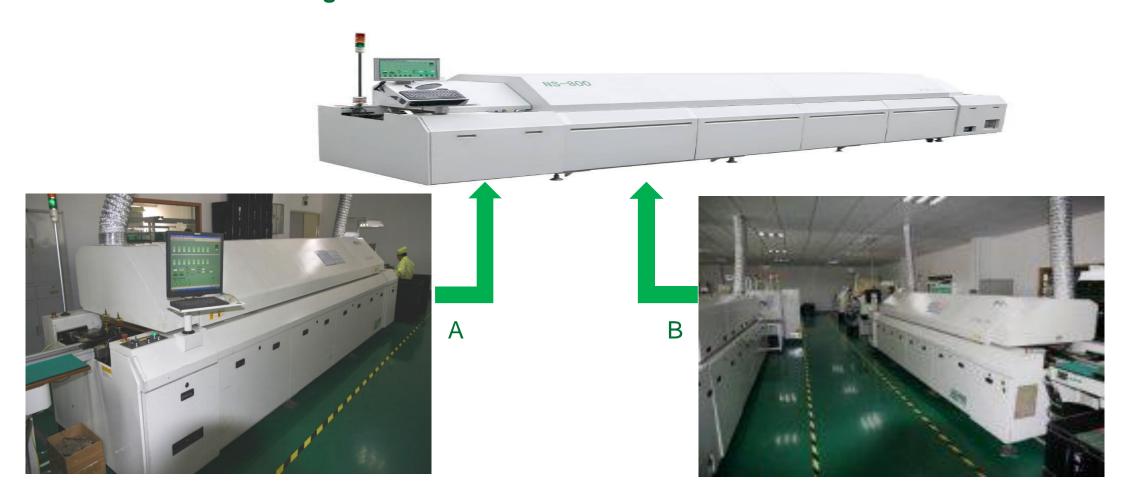
#### **Crucial Equipment of PCB Assembly**







#### **Lead Free Re-Flow Soldering Process**





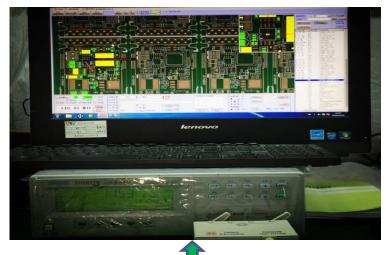
#### **Crucial Inspect Instruments**



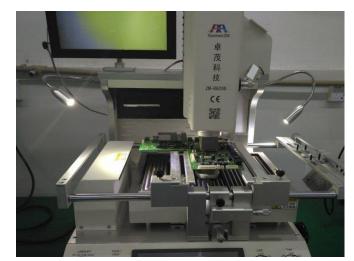
**Automatic Optical Inspection** 



**Automated X-Ray Inspection** 



First Article Inspection Instrument



BGA Repair Machine 🔷





#### **DIP Assembly Line**



DIP Assembly Line A



DIP Assembly Line B



DIP Assembly Line C



#### **SMT Assembly Capability**

No.	Item	Capability	
1	Board Size	2"*4"-18"*20"	
2	Board Thickness	0.5-4.0mm or Less	
3	SMT Component Size	1.0*0.5mm-74*74mm	
4	Component Qty.	Up to 6500 SMD/Board	
5	IC Pitch	0.3mm (12mil )	
6	BGA /CSP	Pitch 0.35mm	
7	Board Complexity	SMT/PTH/Boxbuild	
		Single/Double Sides Reflow	
8	Glue	Yes	
9	Nitrogen Reflow/Wave	Yes	
10	Process	Clean/No Clean/Lead Free	
11	Baking Oven	Yes	



#### **Products Index (1)**



**Net Sever Application** 



**Industrial Control Application** 



**RF** Application



#### **Products Index (2)**





## **Business Introduction**

# **PCB** Fabrication



# **PCB Fabrication Capability**

## **R&D Roadmap**

Item	2017	2018	2019	2020
Layer	36	50	60	60
Max. Board Size	34"*24"	40"*24"	45"*24"	48"*24"
Max. Board Thickness	315mil	354mil	394mil	472mi
Min. Board Thickness	15.7mil	15.7mil	15.7mil	15.7mil
Min. Core Thickness	3mil	3mil	3mil	3mil
Max. Copper Thickness	Inner Layer: 6OZ	Inner Layer: 8OZ	Inner Layer:10OZ	Inner Layer: 12OZ
Min Line Midtle/Conne	Inner Layer: 6OZ	Inner Layer: 8OZ	Inner Layer:10OZ	Inner Layer: 12OZ
Min Line Width/Space	3mil/3mil	2.5mil/2.5mil	2.0mil/2.0mil	1.0mil/1.0mil
Min CNC Drilling Size	6mil	4mil	4mil	4mil
Min Laser Drilling Size	4mil	3mil	3mil	3mil
Aspect Ratio	15:01	18:01	20:01	20:01
Impedance Tolerance	±5%	±5%	±5%	±5%
HDI Ability	3+N+3	4+N+4	5+N+5	6+N+6
Heat Sink	Mass Production	Mass Production	Mass Production	Mass Production
Rigid-Flex	Mass Production	Mass Production	Mass Production	Mass Production
Embedded Capacitance	Mass Production	Mass Production	Mass Production	Mass Production
Embedded Resistance	Mass Production	Mass Production	Mass Production	Mass Production
IC Substrate	Prototye	Mass Production	Mass Production	Mass Production



#### **Volume Capability**

- ♦ Heavy Copper: 3, 4, 5, 6 OZ (All Layers)
- ♦ HDI: Laser/Mechanical Drill
- ♦ High Layer Count: 1-50L
- ◆ Backplane
- SBU PCB Board
- ♦ Hybrid Material (Rogers+FR4)
- ◆ Special Technology PCBs [Silver Filling, Heat Sink (Copper and Aluminum Base), Resin (Conductive/Non-Conductive) Filling, HF PCB, RF PCB (PTFE, Rogers, Nelco, Getek, Ceramic) ]
- **◆** Leading Edge Technology

50 Layers PCB

**Embedded Resistance PCB** 

Embedded Capacitance & Resistance PCB

IC Substrate PCB



#### **HDI Capability**

◆ Track Width/Space: 3/3mil

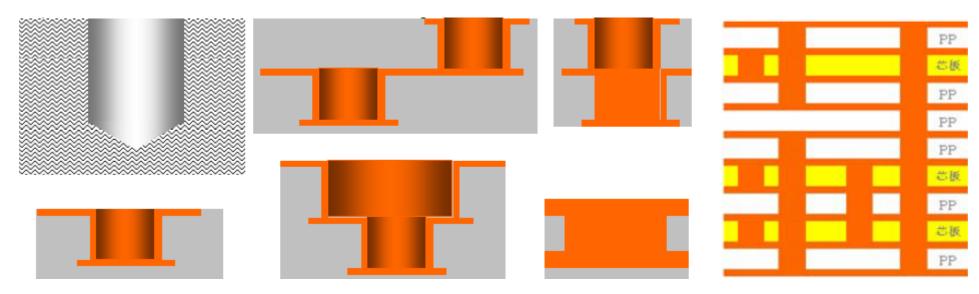
◆ Aspect Ratio: 1:1

♦ HDI Steps: 3 + N + 3

♦ (Incl. Stack Via Hole And Cross Via Hole)

**♦** Mechanical Drill

♦ Mechanical Back Drilling





#### **Normal Capability Features**

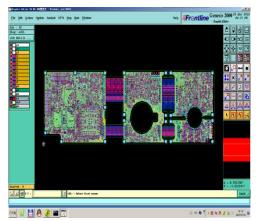
**♦** Layers: 1-50

PCB Thickness: 15.7mil to 394mil

◆ Copper Thickness: 1/30Z to 60Z, The Copper Foil

- ◆ Material: FR4, Rogers 4350B, 4350C, 6003, Alron, Getek, Plyclad 370HR, MEGTRON 6, ISOLA, Nelco (N4103-13), Hitachi, Matsushita, Aluminum Base, Copper Base
- Surface Finishing: HAL Lead-Free, ENIG (2u" Based IPC-4552), Immersion Ag, Flash Gold, Gold Finger, OSP, Entek, Carbon Ink,
  Peelable Mask
- ◆ Solder Mask Color: Green, Red, Yellow, Blue, Black, White, Matte Finishing; Raw Material Brand: Taiyo PSR4000
- ♦ Silkscreen Color: Black, Yellow, White; Raw Material Brand: Taiyo PSR4000
- Outline and Profile: Routing, Punching, V-Cut, Edge-Plated,
- ◆ Single Ended Impedance (+/-5%) and Differential Impedance Control (+/-8%)
- ♦ HDI with Laser Drilling, Stack-Via Holes

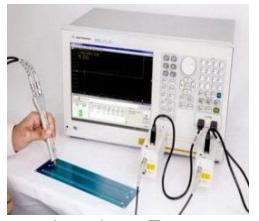




Genesis 2000 Station



**Universal Electrical Test** 



Impedance Tester



S.E.S. Line Schmid



Pre-cleaning Dry Film



**PCB** Router Machines



X-Ray Drilling



**PCB Roller Coating** 





Auto PTH Line



**PCB Copper Plating** 



**PCB Roller Coating** 



**PCB** Routing Machine



**Precleaning Solder** 



**Exposure Workroom** 



Post Etch Punch



**Immersion Gold Process** 





Flying Probe Test



Laminator Dry Film



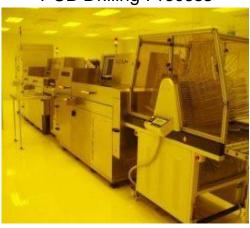
**Laminate Pressing** 



Exposure ILS Bacher



**PCB Drilling Process** 



Dry Film Exposure



Oxide Replacement



PCB Mylar Remover





Developer Solder



CO2 Laser Drilling



**Deburring Machine** 



Auto V-cut Machine



Developer Dry Film



**Automatic Filling** 



D.E.S.Line Schmid



A.O.I. Machines



#### **Production Key Equipment For HDI PCB Board 1**



Class 1000 Clean Room with Auto Alignment Exposure Units and LDI



## **Production Key Equipment For HDI PCB Board 2**



**Automatic Lay Up and High Capacity Lamination Press with Auto-Loading** 



## **Production Key Equipment For HDI PCB Board 3**



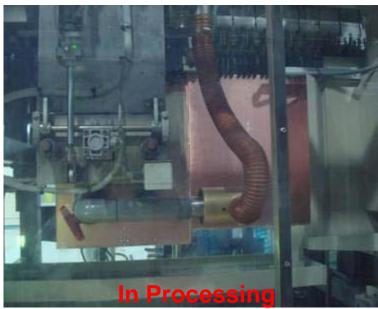


**New Generation Of CO<sup>2</sup> Laser Drilling Machines** 



#### **Production Key Equipment For HDI PCB Board 4**



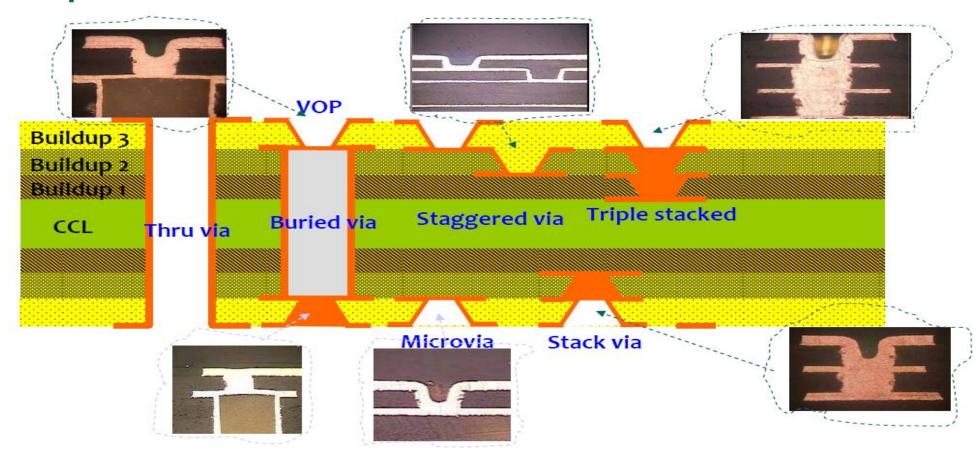




Good HDI Cu Plating Solution With Horizontal Copper Plating Line Plus Vertical Continuous Plating Line



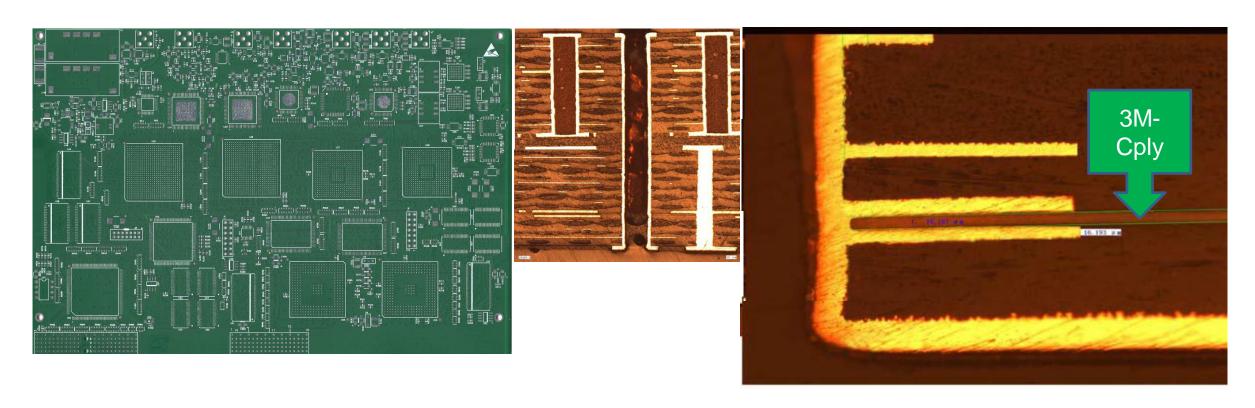
#### **Build-Ups For HDI PCB Board**



All The Structure As Above Are Available For Mass Production



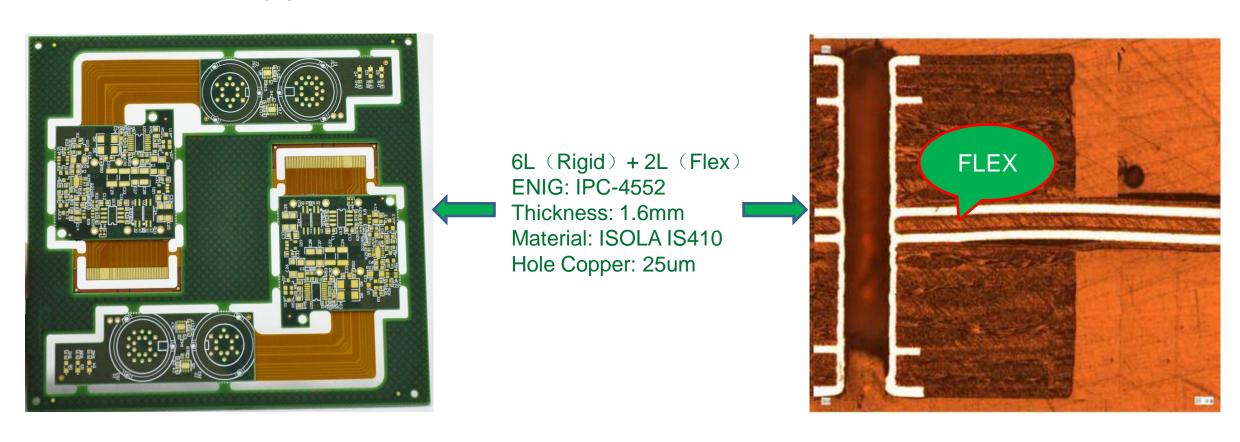
#### **Products Index (1)**



#### **Embeded Capacitance PCB**



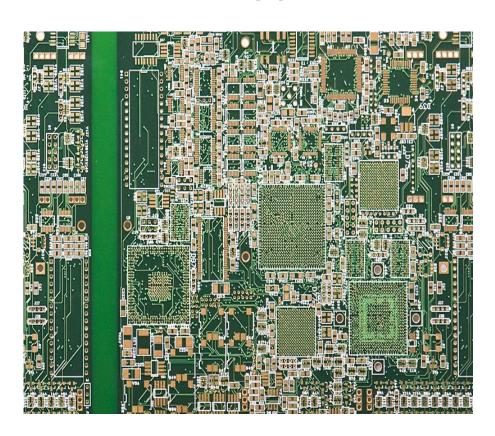
#### **Products Index (2)**



**Rigid-Flex PCB** 



#### **Products Index (3)**



24L ENIG

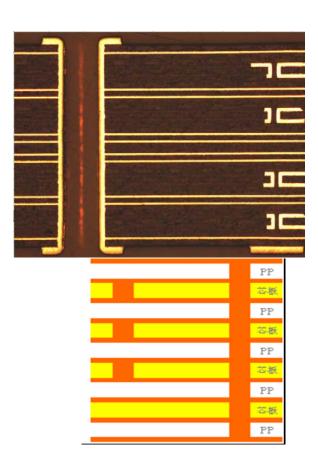
Thickness: 3.4mm Core Thickness: 2mil

Hole Size: 12mil

Hole Copper: 25um Buried Via

Copper: 25um

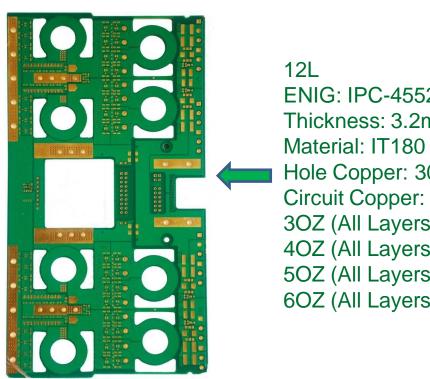
Buried Vias by Machine: L3-L4; L7-L8;L13-L14;L17-L18 Line



#### L18 Line Card With Buried Holes



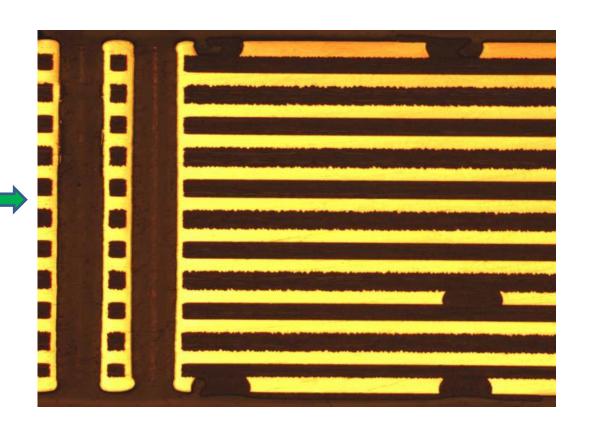
#### **Products Index (4)**



**ENIG: IPC-4552** Thickness: 3.2mm Material: IT180

Hole Copper: 30-80um

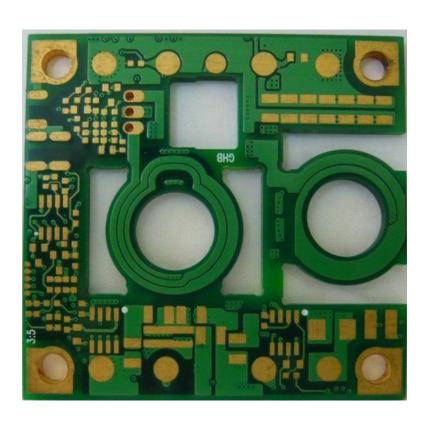
3OZ (All Layers) 4OZ (All Layers) 5OZ (All Layers) 6OZ (All Layers)



#### **Heavy Copper PCB Board**



#### **Products Index (5)**

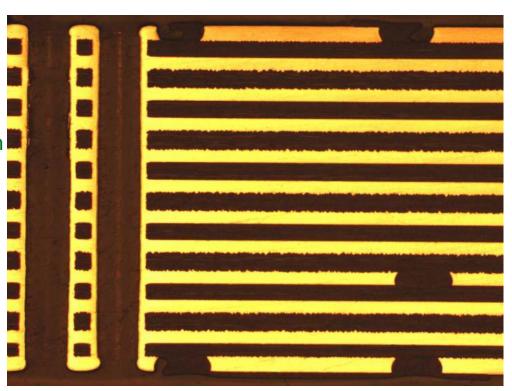


12L

ENIG: IPC-4552 Thickness: 1.80mm Material: IT180A

Hole Copper: 1.18-3.15um

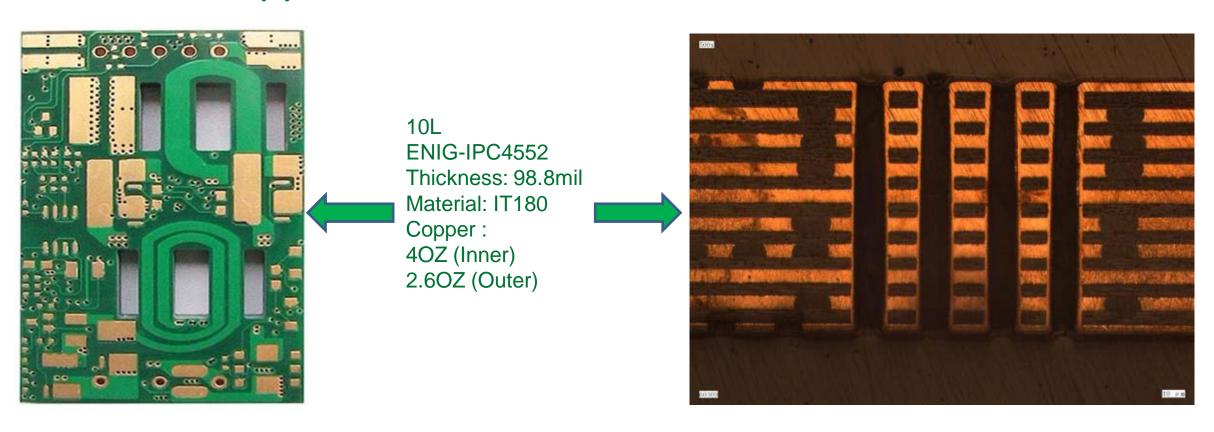
Circuit Copper: 3OZ (All Layers) 4OZ (All Layers) 5OZ (All Layers) 6OZ (All Layers)



#### **Heavy Copper PCB Board**



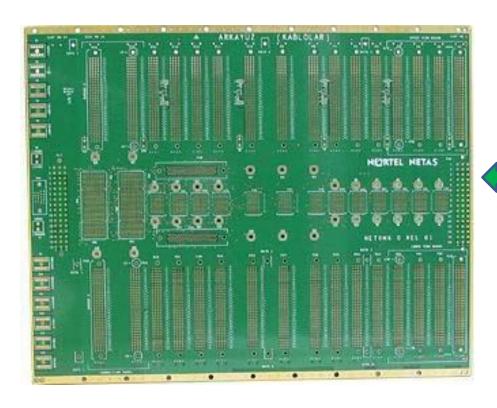
#### **Products Index (6)**



#### **Heavy Copper PCB Board**



#### **Products Index (7)**



26L

ENIG-IPC4552

Thickness: 4.8mm

Material: High Tg 170

Hole Copper: 25um

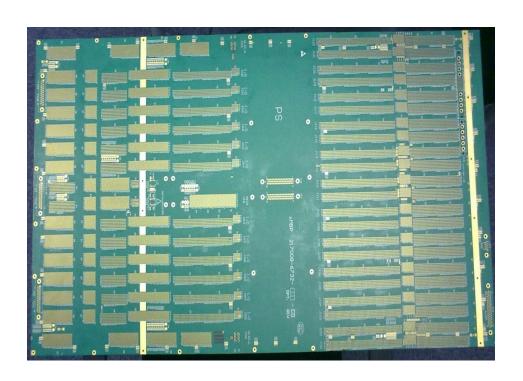
Characteristic/Difference Impedance Control: +/-10%

**Customer: Nortel Networks** 

#### **Backplane PCB Board**



#### **Products Index (8)**





32L ENIG

Thickness: 5.8mm

Material: Tg170

Size: 470\*875(mm\*mm)

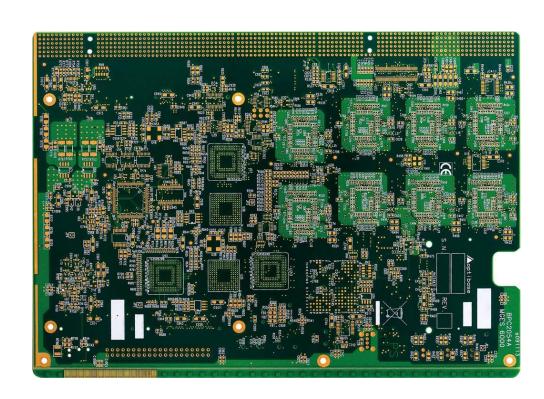
Hole Copper: 25um



#### **Backplane PCB Board**

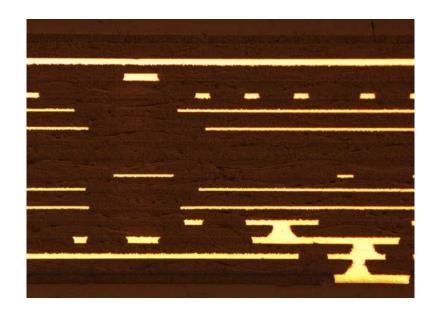


### **Products Index (9)**





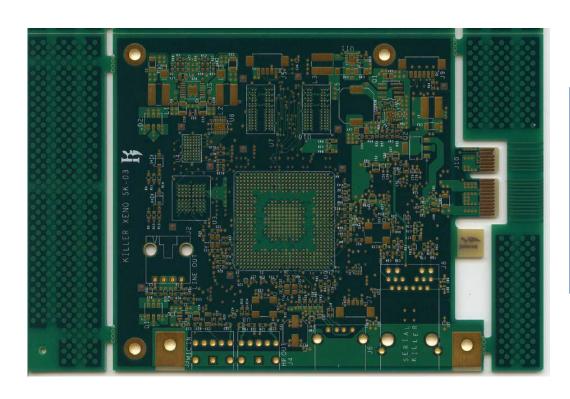
14L ENIG Thickness: 126.0mil Material: IT180A Hole Copper: 25um

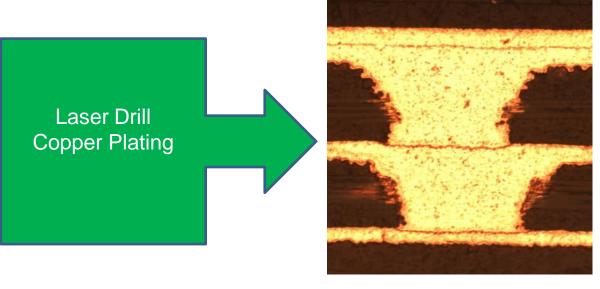


#### **HDI PCB Board**



### **Products Index (10)**

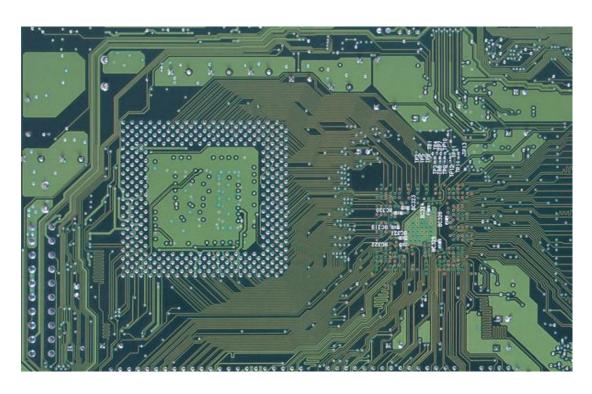


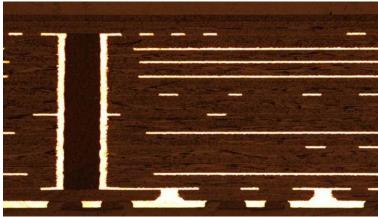


#### **HDI PCB Board 2+8+2**



## **Products Index (11)**





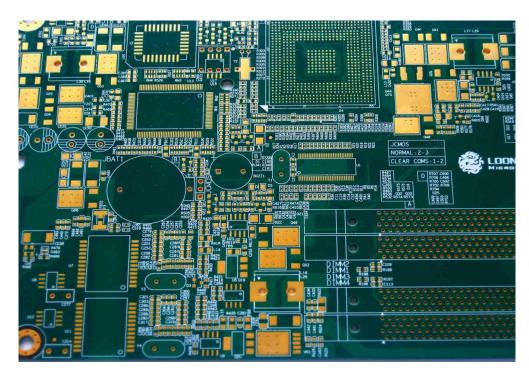
12L

ENIG: IPC-4552 Thickness: 63.0mil Material: S1000 Hole Copper: 25um

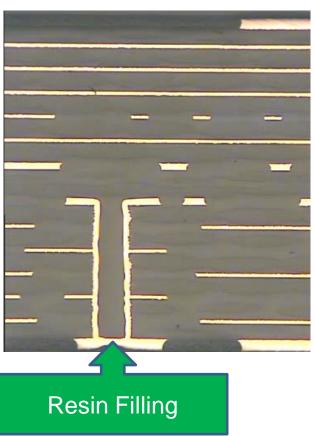
#### **HDI PCB Board**

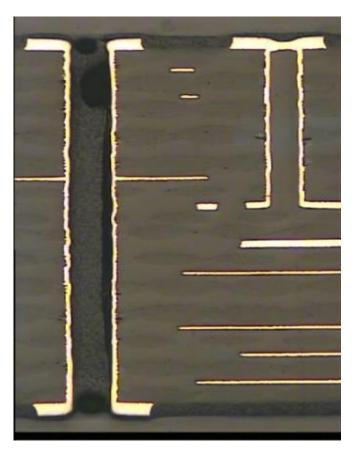


### **Products Index (12)**



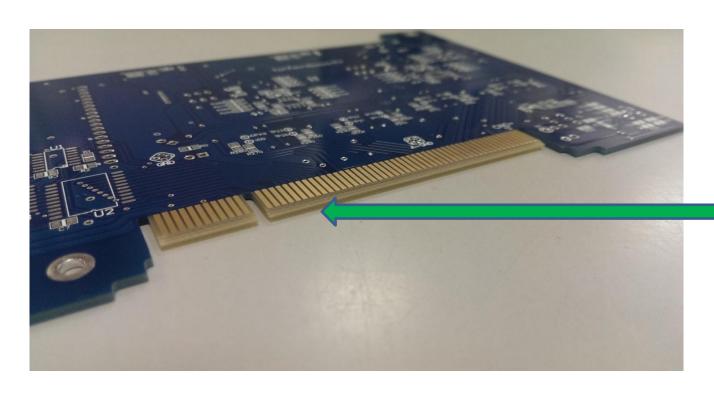








### **Products Index (13)**



6L

Thickness: 1.6mm

ENIG: 2u" + Hard Gold on Gold Finger

30u"

**Special Process:** 

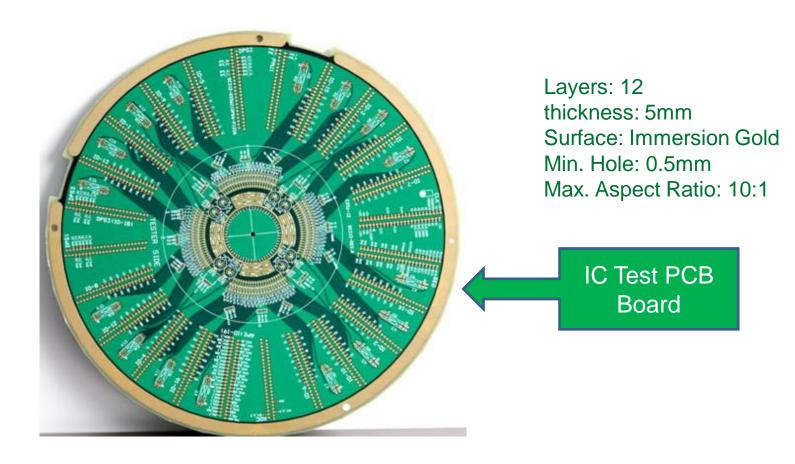
Gold Finger Beveling the Board in Panel

Internal Bevel Process

#### **Gold Finger PCB**



## **Products Index (14)**

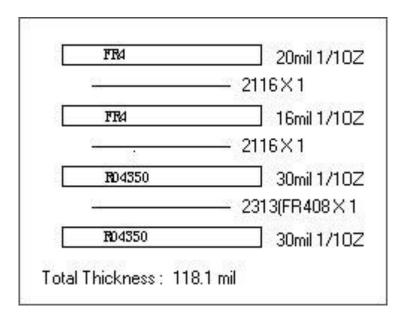




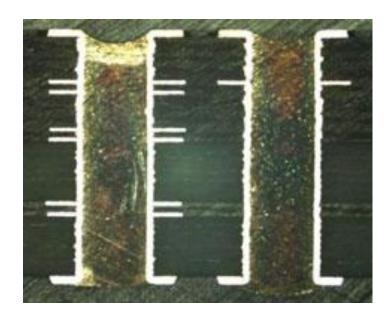
#### **Products Index (15)**



**Rogers/FR4 Hybrid PCB Board** 



Layer Stackup



**Micro-Section** 



## **Business Introduction**

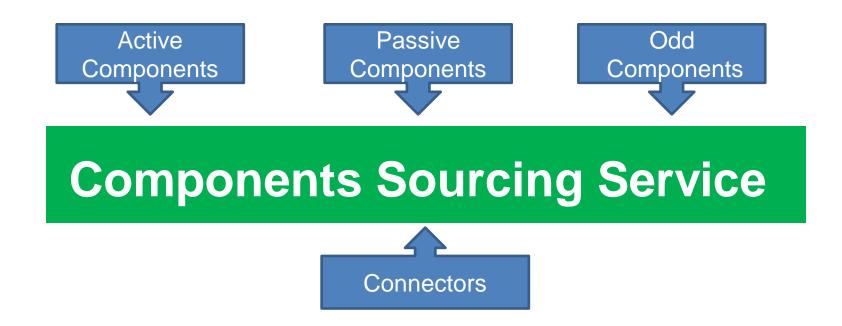
# **Components Sourcing**



## **Components Sourcing**

#### **Components Sourcing Service:**

Customized supply chain programs that can streamline your manufacturing, and can provide 30% - 50% cost savings.





## **Components Sourcing**

#### **Reference Strategic Components Suppliers**

































**Exactly More Than Above** 



## **Business Introduction**

# **Mold Injection Service**



# **Mold Injection**







# **Mold Injection Service**









# **Mold Injection**

### **Mold Injection Production Tour**





MOLD WORKSHOP





# **Mold Injection**

### **Mold Injection Production Tour**







Wire Walking Machine

**CNC** Workshop

Mirror EDM Processing Workshop



#### **Contact Us:**

#### **How To Contact US**

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